

Installation instructions
DANCEFLOOR



PREFACE

In order to provide the customer with the best use of product, this installation guide has to be followed carefully to guarantee conformity and ensure sports performance. If not, Tarkett Sports will not be responsible for damages following installation.

Any use of the product for purposes other than the ones set out, in the condition of use, should be submitted to Tarkett Sports for prior approval. If you need any further information, please contact your dealer who will provide you with the appropriate advice.



Check before installation, the quality of the delivered product. If the product is defective, contact Tarkett Sports. If installation is in process, it shall be stopped on the day the defect is noticed otherwise the Warranty shall not apply.

SUBFLOOR

The subfloor must be dry, flat, clean, strong and without cracks.

The moisture rate for concrete or cement screed must be in accordance with the local requirements.

For example : France $\leq 4,5\%$ and Germany $< 2\%$ (CCM method),...

Choice of laying techniques Subfloor	Glued	Tarkolay
Surface appearance	Smooth	
Flatness	$\leq 6\text{mm}$ under 3m ruler	
Altimetry	$\pm 1\text{cm}$ compared to the average	
Moister rates for concrete	Local standard compliant	$\leq 7\%$
Moister rates for anhydrite screed	$< 0,5\%$	$< 1\%$
Saw joints treatment	Yes	Yes
Cracks $< 1\text{mm}$ treatment	Yes	No
Levelling compound (necessary if the surface appearance is not smooth or if the flatness is not compliant)	If the concrete is exposed to capillary moisture surges, it's necessary to waterproof the subfloor by an epoxy resin (or equivalent) before applying the levelling compound	For localized concrete repair, use a specific moisture-resistant levelling.

Important notice : no expansion joints shall be present in the playing area

INSTALLATION

1 – GENERAL CONDITIONS



The temperature in the room must be $\geq 15^{\circ}\text{C}$ and for the subfloor $\geq 12^{\circ}\text{C}$.
Relative air rate moister needs to be between 35 et 65%.

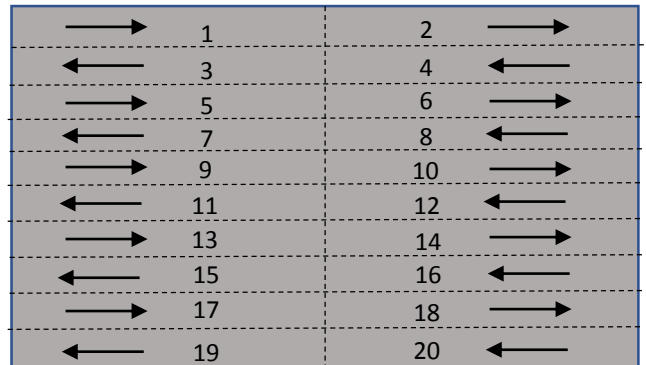
Dancefloor rolls are to be stored horizontally, on a plain/flat, dry and without any ruggedness. They must not be stacked.



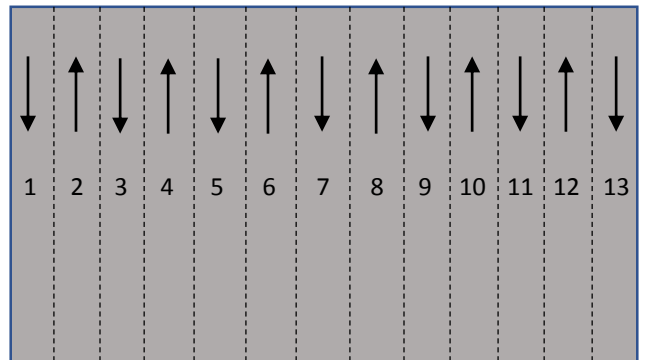
Same batch for all the same room.
Mark out transversal or longitudinal axis.
Unroll the rolls along the longitudinal or transversal axis, following the chronological rolls manufacture order, leaving a space of 1 cm between them for at least 24 hours.
If necessary, re-cut the selvage
Let the Dancefloor rest before adjusting the sheets, edge-to-edge, gap $< 1\text{mm}$.

Installation in two different ways

Longitudinal



Transversal



INSTALLATION

2 – GLUED INSTALLATION



After installation, ensure that the temperature is always maintained between 10 and 45°C.

Roll half way back the sheets carefully on the first half of the gymnasium and start from the longitudinal axis or transversal axis to avoid moving the sheets from their original positions. Apply the acrylic glue on the uncovered half of the sub-floor, starting with the center strips and working outwards.

Only glue the adequate surface of floor covering, considering the drying time in order to make the glue transfer effective to floor covering back (maximum two or three sheets at the same time).

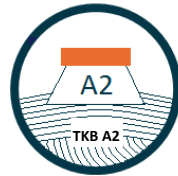
Glue consumption is about 250-300gr/sqm with a thin toothed spatula TKB A2.

Lay Dancefloor rolls on the sub-floor and make sure that setting time specified by the glue manufacturer is respected. Start by the first one along the longitudinal axis or along the transversal axis.

Press all the surface glued with cork to eliminate the air bubbles located between the sub-floor and Dancefloor then use a 50kg heavy roller, this will enable the glue to transfer perfectly on Dancefloor.

Repeat the same operations for the second half Dancefloor sheets and the second half of the gymnasium.

Don't leave any heavy load on Dancefloor during the whole glue drying time (72h).



INSTALLATION**3 – INSTALLATION OVER TARKOLAY**

After installation, ensure that the temperature is always maintained between 10 and 45°C.

Tarkolay installation

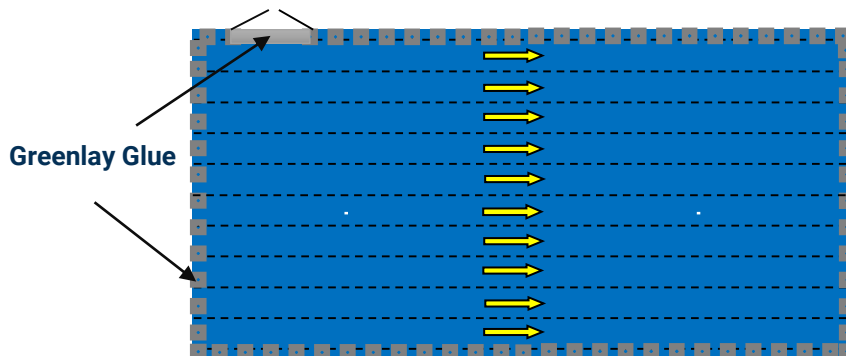
Unroll Tarkolay in the same direction as the Omnisports, with studs on subfloor side, and align the strips edge to edge.

If you might have to cut a roll and join it with another one, do not forget to tape the short ends of the two sheets together on their backside, using a single sided tape.

Leave 5mm ventilation gap all around the periphery of the gymnasium.

The gluing areas with bi-component GreenLay Glue (Component A reference 1551057. Component B reference 1551058) and with a thin toothed spatula TKB A2 (300 to 350gr per sqm) should be handled as follows :

- External edges (at periphery of the gymnasium), 100cm² every meter,
- All around trap doors edges, 20cm width,
- In front of all the doors, 20cm width.

**Exemple for
longitudinal installation**

INSTALLATION

Dancefloor installation over Tarkolay:

Mark out longitudinal or transversal axis on Tarkolay.

Position Tarkolay selvages 50cm from Dancefloor ones.

Unroll dancefloor along the longitudinal axis or along the transversal axis, following rolls manufacture chronological order, leaving a space of 1 cm between them for at least 24 hours and if necessary, re-cut the selvedge.

Let Dancefloor rolls rest before adjusting the sheets, edge-to-edge, space < 1mm.

Roll half way back the sheets carefully on the first half of the gymnasium and start from the longitudinal or transversal axis to avoid moving the sheets from their original positions.

Dancefloor should be glued with our polyurethane adhesive Greenlay Glue.

Glue consumption is about 300-350gr/sqm with a thin toothed spatula (TKB A5).

Apply the glue on sub-floor uncovered half, starting with the center strips and working outwards.

Only glue the adequate surface of Dancefloor, there is no waiting time.

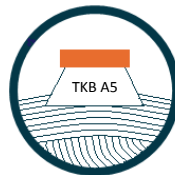
Start to lay down Dancefloor rolls by the first one along the longitudinal or transversal axis.

Press all the surface glued with cork to eliminate the air bubbles located between the subfloor and the foam backing then use a 50kg heavy roller, this will enable the glue to transfer perfectly on the floor covering.

Repeat the same operations for the second half sheets and the second half of the gymnasium.

Don't walk on floorcovering until next day.


Don't leave any heavy load on the floor covering during the complete glue drying time (72h).



Important notice: Use only adhesives recommended by Tarkett. For more information, please refer to the list of recommend adhesives available on:
<https://professionals.tarkett.com>

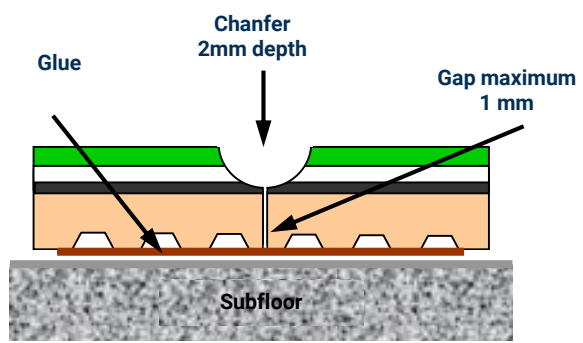
INSTALLATION

4 – HOT WELDING

 24 hours after gluing

The grooving:

This operation should be performed by using an electric tool with a “U” shaped blade as described, for 4 mm diameter welding rod, the width of mill must be 3.3mm and the maximum depth must be 2mm.

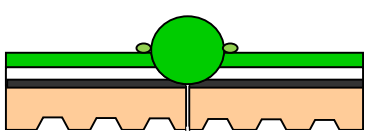


The welding:

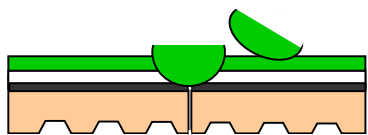
We strongly recommend, for this operation, an automatic cart (Leister or similar), which will produce more regular, professional quality welds. Before welding dancefloor, first of all, try to weld on an apart piece of product, in order to check that the temperature and the speed of this material enables to perform a good welding conditions. To obtain an optimal result, we recommend to set the temperature on 450°C, speed: 2m/min.



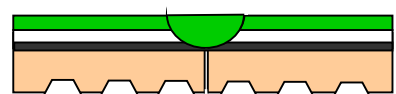
The trimming:



The presence of a small bump indicates the perfect level of fusion of the welding rod.



First trim with a Mozart knife and wedge before cooling.



Second trim with a Mozart knife after cooling.

